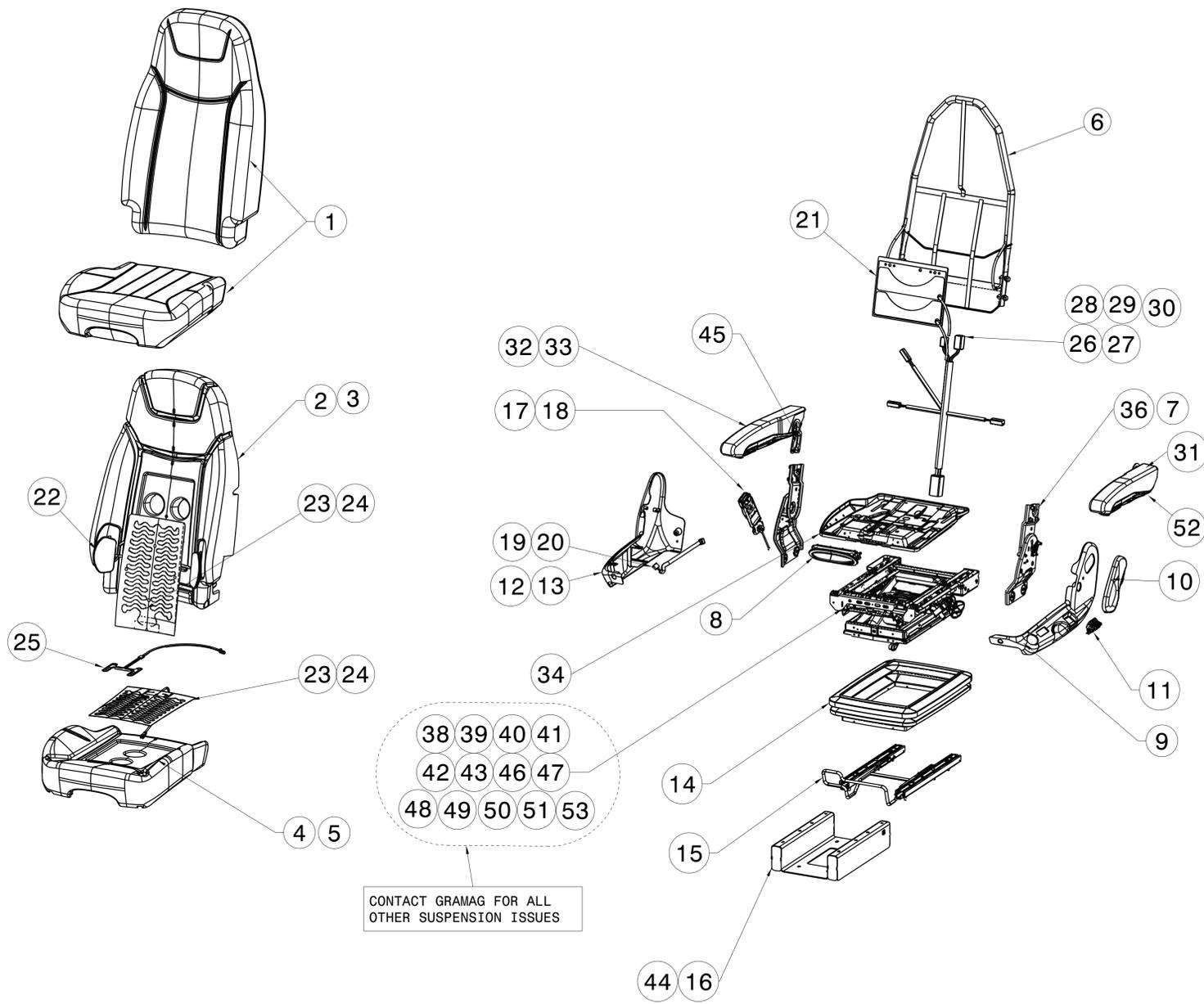


ITEM	PETERBILT PARTS	GRAMAG SERVICE KIT NO.
1	TRIM - PETERBILT	SEE DRAWING PAC-SP12004
2	FOAM - PETERBILT BACK	PAC-SP11329
3	FOAM - PETERBILT BACK VENT	PAC-SP11330
4	FOAM - PETERBILT CUSHION	PAC-SP11249
5	FOAM - PETERBILT CUSHION VENT	PAC-SP11331
6	BACKFRAME - PETERBILT HIGHBACK	PAC-SP12127
16	RISER 587, DAY CAB	PAC-SP11268
23	HEATERS-PETERBILT BACK & CUSH	PAC-SP11304
24	VENT/HEAT PETERBILT BACK & CUSH	PAC-SP11339
31	ARMREST ASM LH PETERBILT	SEE DRAWING PAC-SP11814
32	ARMREST ASM RH PETERBILT	SEE DRAWING PAC-SP11815
33	STOWABLE ARMREST RH PETERBILT	SEE DRAWING PAC-SP11816
36	RESTRICTED RECLINE & PIVOT BRKT	PAC-SP11256
44	RISER 587, SLEEPER CAB	PAC-SP11839

ITEM	COMMON PARTS	GRAMAG SERVICE KIT NO.
7	FULL RECLINE & PIVOT BRACKET	PAC-SP11255
8	HANDLE ASM - CUSHION	PAC-SP11257
9	SIDE SHIELD - LH GT703	PAC-SP11334
10	HANDLE ASM - RECLINE	PAC-SP11259
11	SWITCH - LUMBAR TRIPLE GT703	PAC-SP11335
12	SIDE SHIELD - RH	PAC-SP11262
13	SIDE SHIELD - RH CLIMATE	PAC-SP11263
14	SKIRT	PAC-SP11264
15	TRACK AND HANDLE ASM	PAC-SP11265
17	BUCKLE, WEBBED NO WIRE (NGP & 587)	PAC-SP11933
18	BUCKLE, WEBBED WITH WIRE (NGP & 587)	PAC-SP11932
19	SWITCH - HEAT	PAC-SP11294
20	SWITCH - HEAT & VENT	PAC-SP11274
21	LUMBAR BAG (DOUBLE) AND HOSES	PAC-SP11994
22	BOLSTER BAG AND HOSES	PAC-SP11340
25	OCC SENSOR	PAC-SP11272
26	WIRE HARNESS HEAT (NGP & 587)	PAC-SP11273
27	WIRE HARNESS (OCC SENSOR & BUCKLE) NGP & 587	PAC-SP11305
28	WIRE HARNESS (OCC SENSOR, BUCKLE, HEAT) NGP & 587	PAC-SP11306
29	WIRE HARNESS (HEAT & VENT) NGP & 587	PAC-SP11341
30	WIRE HARNESS (OCC SENSOR, BUCKLE, HEAT & VENT) NGP & 587	PAC-SP11342
34	CUSHION PAN ASM	CONTACT GRAMAG
37	AIR SEAT HOSES AND CONNECTORS	PAC-SP11995
38	DAMPENER, VARIABLE	PAC-SP11878
39	SWITCH ASM - PREMIUM SUSPENSION	PAC-SP11876
40	SUSPENSION AIR BLADDER	PAC-SP11877
41	SUSPENSION LEVEL CONTROL	PAC-SP11817
42	SEAT TILT MECHANISM	PAC-SP11880
45	STOWABLE ARM REST BRACKET	PAC-SP11869
43	HEIGHT ADJUSTMENT CABLE SERVICE KIT	PAC-SP11873
46	QUICK DOWN CABLE SERVICE KIT	PAC-SP11874
47	DAMPENER CABLE SERVICE KIT	PAC-SP11875
48	DAMPENER ADJUSTMENT HANDLE SERVICE KIT	PAC-SP11882
49	FORE AND AFT ISOLATOR SERVICE KIT	PAC-SP11883
50	FORE AND AFT ISOLATOR CABLE SERVICE KIT	PAC-SP11884
51	FORE AND AFT ISOLATOR HANDLE SERVICE KIT	PAC-SP11885
52	ARMREST LOCKING BOLT AND CAP SERVICE KIT	PAC-SP11996
53	CUSHION PAN GUIDE SERVICE KIT	PAC-SP12058



CONTACT GRAMAG FOR ALL OTHER SUSPENSION ISSUES

APPLIES TO PETERBILT PART NO'S:

- S78-1084-00000000
- S78-1109-00000000
- S78-1111-00000000
- S78-1119-00000000
- S78-1127-00000000
- S78-1177-00000000

REV	DATE	BY	DESCRIPTION	DATE	BY	DATE	BY
7477		BB	ADDED PAC-SP11883	17JUL18	BT	LF	**
7465		BA	ADDED S78-1177-00000000; REMOVED PAC-SP11252, ADDED PAC-SP12127	11APR18	BT	LF	**
7422		AN	ADDED PAC-SP12058	31MAR17	BT	**	**
7414		AM	REMOVED PAC-SP11883	06JAN17	BT	**	**
7395		AL	ADDED KIT PAC-SP11996	10OCT16	BT	**	**
7403			REMOVED PAC-SP11302, ADDED PAC-SP12004				
7392		AK	REMOVED PAC-SP11336 AND PAC-SP11482; ADDED PAC-SP11994 AND PAC-SP11995; ADDED NOTE REGARDING SUSPENSIONS	07JUL16	BT	**	**
7394			RELEASED WEBBED BUCKLE; PAC-SP11932 WAS SP11597; PAC-SP11933 WAS PAC-SP11596 REPLACED UPPER PIVOT BACK WITH HIGHBACK FRAME; PAC-SP11252 WAS PAC-SP11333	30JUL15	CAS	**	**
7348, 7343		AJ					
7328, 7332		AH	UPDATED KITS	08AP15	CAS	**	**
7325		AG	ADDED PIN PAC-SP11839	05OE14	CAS	**	**
7311		AF	ITEMS 42 & 43 ADDED	30SE14	CSS	**	**
7310		AE	ITEM 34 & 35 - "CONTACT GRAMAG" WAS "NOT SERVICEABLE"	12SE14	CAS	**	**
7277		AD	ADDED SUSPENSION LEVEL CONTROL, ITEM 41	21FEB14	INT	**	**
7261		AC	REPLACED ARMREST KITS WITH LONGER ARMREST ITEMS 31-33 ADDED PIN S78-1127	28JAN14	INT	**	**
7270		AB	ADDED SUSPENSION COMPONENT KITS ITEMS 38-40	14JAN14	INT	**	**
7262		AA	RELEASED FOR SERVICE	23OCT13	INT	**	**

UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES ARE:

LINEAR	ANGULAR
ONE PLACE ± X.X	ONE PLACE ± X.X °
TWO PLACE ± X.XX	TWO PLACE ± X.XX °

— DO NOT SCALE THIS DRAWING —

DRAWN BY: DATE: CHECKED: APPROVED:

MATERIAL: NAME: 587 GT703 SEAT ASM SERVICE KIT NO: PAC-SP11770-DWG

GRAMAG truck interior systems

PAC-SP11770-DWG UNCONTROLLED